

GENERAL NOTES AND SPECIFICATIONS:

1. OUTSWING SERIES LS 18GA SKIN FLUSH COMMERCIAL DOUBLE & SINGLE STEEL DOOR WITH SERIES "AS" 16GA FRAME SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAS BEEN VERIFIED FOR CODE COMPLIANCE IN ACCORDANCE WITH THE 2026 (9th EDITION) OF THE FLORIDA BUILDING CODE. DOOR MAY BE INSTALLED AT HIGH & NON HIGH VELOCITY HURRICANE ZONES.

DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTIONS 1620 & 1609 OF THE ABOVE MENTIONED CODE, USING ASCE 7-22 AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON SHEET 2.

IN ORDER TO VERIFY THE ABOVE CONDITION, ULTIMATE DESIGN WIND LOADS DETERMINED PER ASCE 7-22 SHALL FIRST BE REDUCED TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO COMPARE THESE WITH MAX. (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON SHEET 2.

THIS DOOR'S ADEQUACY FOR WIND AND IMPACT LOAD HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1626 & 1609.1.2 OF THE ABOVE MENTIONED CODE AS PER PROTOCOLS TAS-201, TAS-202, TAS-203 AS PER FENESTRATION TESTING LABORATORY, INC. REPORT # 9690 (REVISED ON 3/5/18), AND AS PER SUBMITTED STRUCTURAL CALCULATIONS, PERFORMED AS PER SECTIONS 1616 & 1604 OF THE FLORIDA BUILDING CODE.

2. ALL COMPONENTS SHALL BE AS SPECIFIED ON APPLICABLE DETAIL SHEETS AND AT THE BILL OF MATERIALS (SHEET 6) OF THIS DRAWING.

3. COMPLIANCE OF EGRESS / ESCAPE REQUIREMENTS OF THESE DOORS PER FLORIDA BUILDING CODE SHALL BE DETERMINED BY BUILDING OFFICIALS ON A CASE-BY-CASE BASIS.

4. ALL SCREWS USED FOR ASSEMBLY CONNECTIONS (METAL TO METAL) SHALL BE STAINLESS STEEL 304 OR 316 AISI SERIES OR CORROSION RESISTANT COATED CARBON STEEL AS PER DIN 50018 WITH 50 ksi YIELD POINT AND 90 ksi TENSILE STRENGTH & SHALL COMPLY WITH FLORIDA BUILDING CODE SECTIONS 2411.3.3.4 & 1711.

5. ALL WELDING SHALL CONFORM WITH AMERICAN WELDING SOCIETY A.W.S. D.1.3 AND D-19.0 REGULATIONS WITH E60XX ELECTRODES, FOR GALVANNEAL MATERIAL, AND WITH AMERICAN WELDING SOCIETY A.W.S. D.1.6 REGULATIONS WITH E-308 ELECTRODES (FU=80k.s.i.) FOR STAINLESS STEEL MATERIAL

6. ALL ANCHORS FOR DOOR FRAME CONNECTIONS TO EXISTING STRUCTURE SHALL BE AS SPECIFIED ON SHEETS 2 & 2A OF THIS DRAWING. ANCHORS SHALL COMPLY WITH SECTION 1711 OF THE F.B.C.. MAXIMUM ANCHOR SPACING SHALL BE AS PER ELEVATIONS ON SHEETS 2 & 2A OF THIS DRAWING.

7. PROVIDE MAX. LOAD BEARING SHIM SPACE AS INDICATED ON SHEETS 8, 8A, 9 & 9A.

8. THIS DOOR WILL NOT REQUIRE A HURRICANE PROTECTION DEVICE.

9. THESE DOOR ASSEMBLIES ARE APPROVED FOR WATER AND AIR INFILTRATION AS PER THE TESTING INDICATED ON GENERAL NOTE 1, AND SHALL BE LIMITED TO DESIGN PRESSURE RATINGS INDICATED ON SHEET 2.

10. PROVIDE SPECIFIED SEALANT AT ALL DOOR FRAME & THRESHOLD COMPONENTS INDICATED ON THIS DRAWING.

11. ALL EXISTING WALLS (STRUCTURE) WHERE THE DOOR IS TO BE INSTALLED MUST BE BUILT IN ACCORDANCE WITH THE FLORIDA BUILDING CODE AND SHALL BE DESIGNED TO SUSTAIN THE SUPERIMPOSED LOADS TRANSFERRED BY THE DOOR SYSTEM.

12. THE PERMIT HOLDER SHALL VERIFY THE ADEQUACY OF THE EXISTING STRUCTURE TO SUSTAIN THE SUPERIMPOSED LOADS TRANSFERRED BY THESE DOORS.

13. (a) THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE-SPECIFIC PROJECT; i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.

(b) THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.E.D., PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT THE SITE IS THE CONTRACTOR'S RESPONSIBILITY.

(c) THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.

(d) THE ORIGINAL P.E.D SHALL BEAR THE DATE, SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD WHO PREPARED IT.

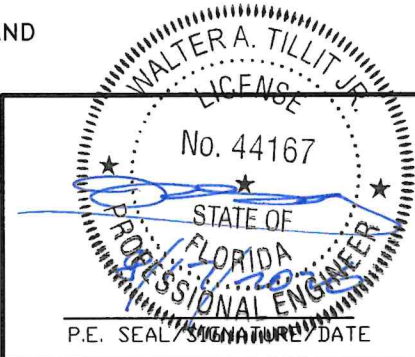
14. PRODUCT MANUFACTURER'S LABEL SHALL BE LOCATED AT A READILY VISIBLE LOCATION ON THE PRODUCT IN ACCORDANCE WITH SECTION 1709.5 OF THE FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY OPENING.

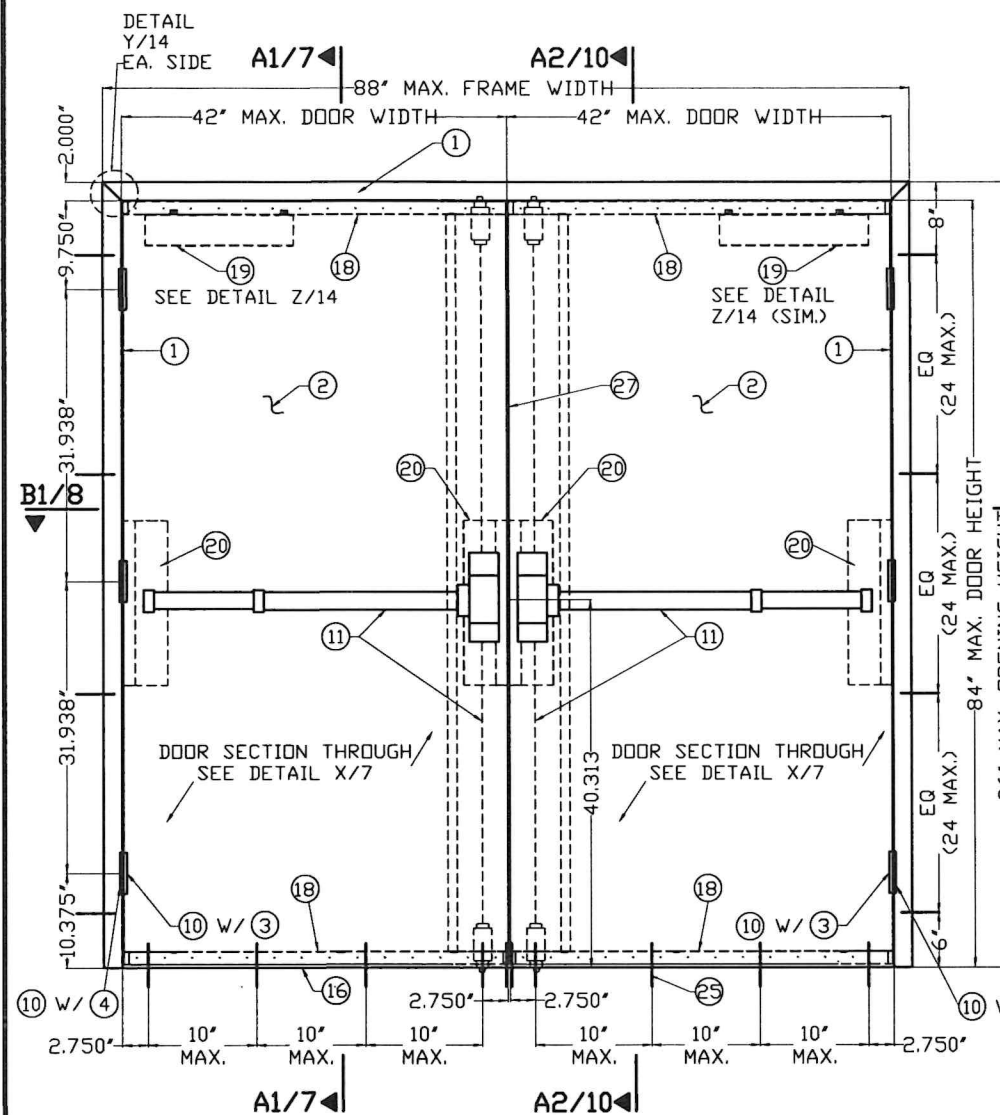
SHEETS CONTENT:

SHEET #1	INDEX, COVER SHEET & GENERAL NOTES.
SHEETS #2&2A	ASSEMBLY ELEVATIONS (DOUBLE & SINGLE DOORS
RESPECTIVELY).	
SHEET #2B	OPTIONAL EMBOSSED DOOR ELEVATIONS.
SHEET #3-5	COMPONENTS.
SHEET #6	BILL OF MATERIALS.
SHEET #7	VERTICAL SECTION AT DOOR PANEL FRAME & DOOR
	PANEL CONSTRUCTION
SHEETS #8,8A,9,9A	HORIZONTAL SECTIONS (DOUBLE & SINGLE DOORS
RESPECTIVELY).	
SHEET #10-11	VERTICAL SECTION & DETAILS 1 & 2 AT HARDWARE.
SHEETS #12	DETAILS 3 & 4 AT HARDWARE.
SHEET #13	DETAIL OF Z ASTRAGAL.
SHEET #14	CORNER DETAILS.

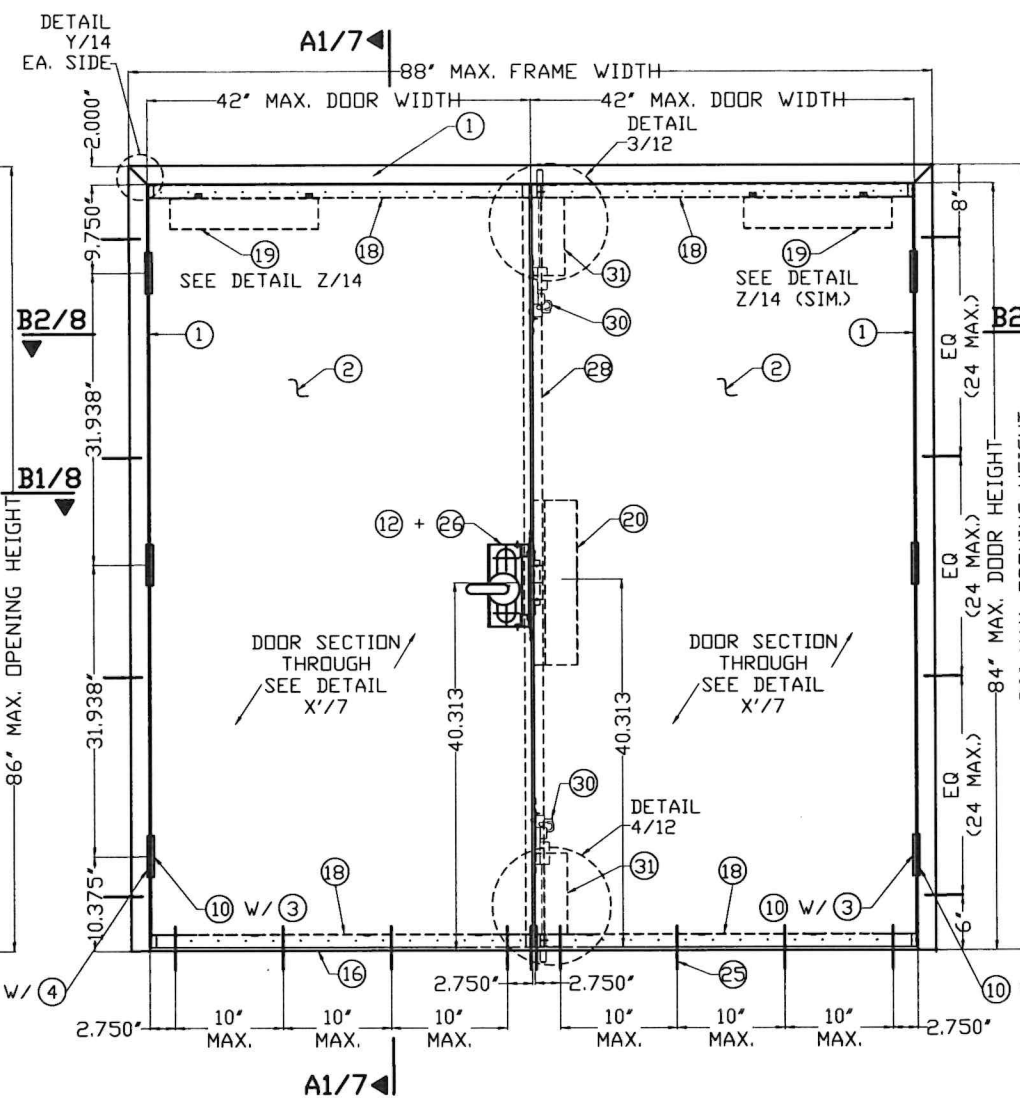
THIS DRAWING SHALL ONLY BE USED TO
OBTAIN PERMITS IN THE STATE OF FLORIDA

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

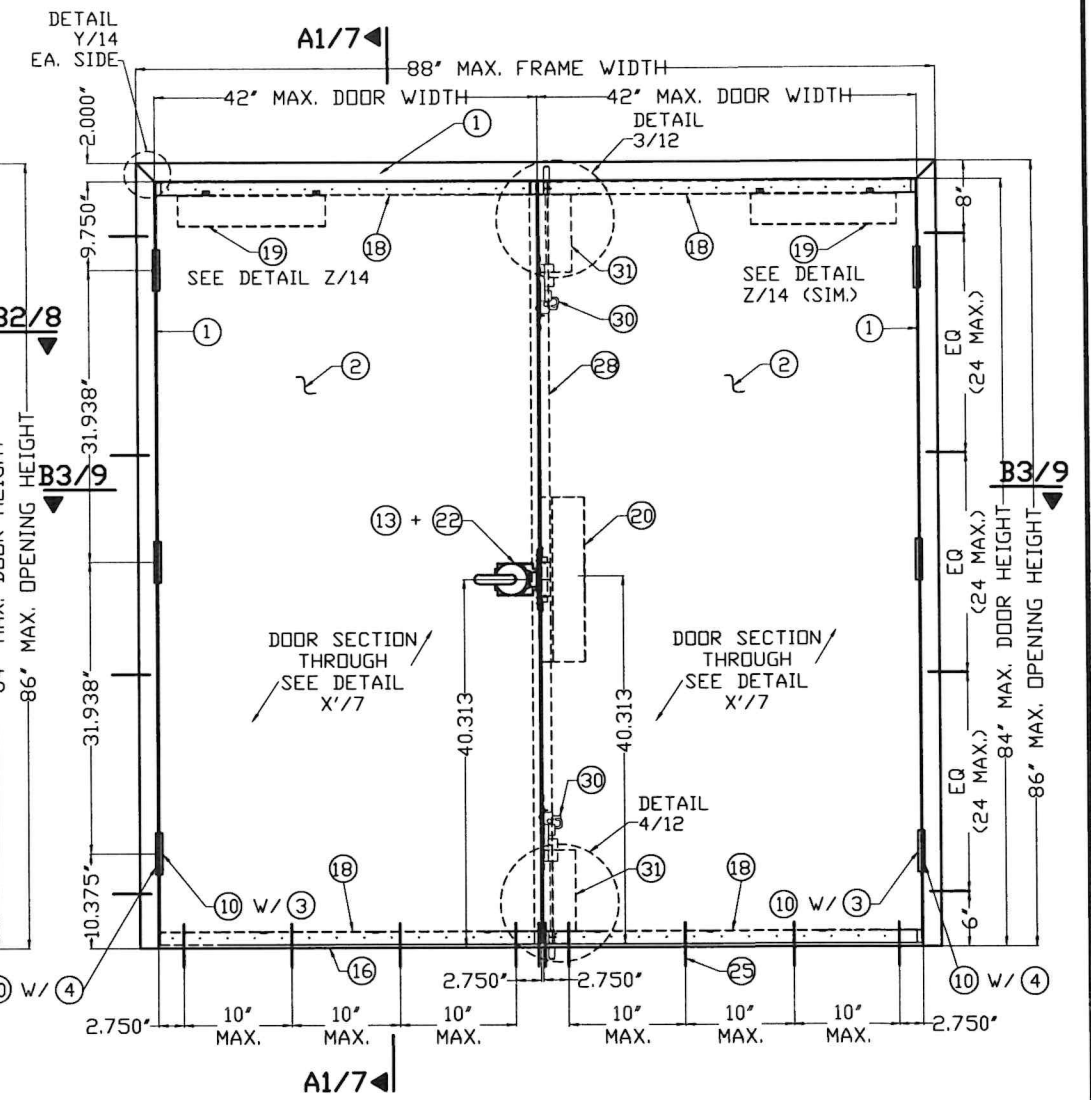
 P.E. SEAL / SIGNATURE / DATE	©2026 TILTECO, INC.  TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th. St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone : (305)871-1530 . Fax : (305)871-1531 CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167	OUTSWING SERIES LS 18GA SKIN FLUSH COMMERCIAL DOUBLE & SINGLE STEEL DOOR W/ SERIES "AS" 16GA FRAME DAYBAR INDUSTRIES LTD. 50 WEST DRIVE, BRAMPTON, ON CANADA, L6T 2J4 TEL: 905 625-8000 FAX: 905 625-4204				W.H. DRAWN BY:															
		08/07/2026 DATE:																			
		26-249 DRAWING No.																			
<table><tr><th>REV. NO</th><th>DESCRIPTION</th><th>DATE</th><th>REV. No</th><th>DESCRIPTION</th><th>DATE</th></tr><tr><td>1</td><td>OLD 23-175</td><td>08/07/26</td><td>3</td><td>-</td><td>-</td></tr><tr><td>2</td><td>-</td><td>-</td><td>4</td><td>-</td><td>-</td></tr></table>		REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	1	OLD 23-175	08/07/26	3	-	-	2	-	-	4	-	-	SHEET 1 OF 14	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE																
1	OLD 23-175	08/07/26	3	-	-																
2	-	-	4	-	-																



EXTERIOR ELEVATION (OUTSWING) DOUBLE DOOR
VON DUPRIN #9847F CONCEALED VERTICAL ROD EXIT DEVICE
HONEYCOMB CORE
HOLLOW CONCRETE BLOCK @ LEFT & RIGHT W/ (6) AT JAMBS

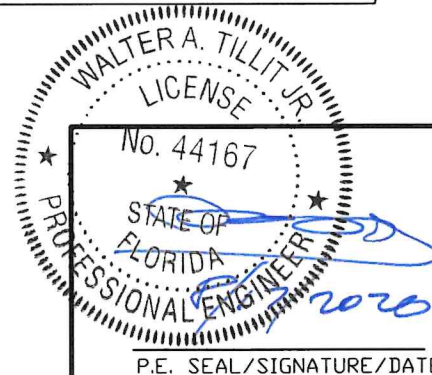


EXTERIOR ELEVATION (OUTSWING) DOUBLE DOOR
MORTISED DEVICE W/O DEAD BOLT @ ACTIVE & FLUSHBOLT @ INACTIVE
HONEYCOMB CORE
GROUT CONCRETE BLOCK @ LEFT & RIGHT W/ (8) + (8A) AT JAMBS



EXTERIOR ELEVATION (OUTSWING) DOUBLE DOOR
CYLINDRICAL LOCK @ ACTIVE & FLUSHBOLT @ INACTIVE
HONEYCOMB CORE
HOLLOW CONCRETE BLOCK @ LEFT W/ (6) + GROUT CONCRETE BLOCK @ RIGHT W/ (8) + (8A) AT JAMBS

A.S.D. DESIGN LOAD
+70.0 psf, -70.0 psf



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OUTSWING SERIES LS 18GA SKIN FLUSH
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SERIES "AS" 16GA FRAME

DAYBAR INDUSTRIES LTD.
50 WEST DRIVE, BRAMPTON,
ON CANADA, L6T 2J4
TEL: 905 625-8000
FAX: 905 625-4204

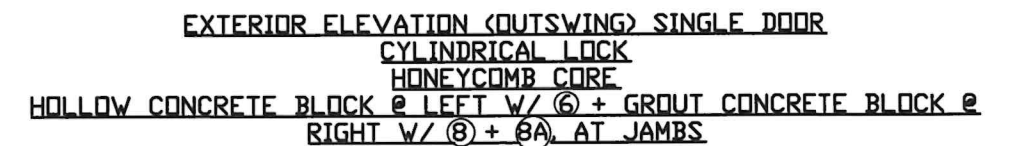
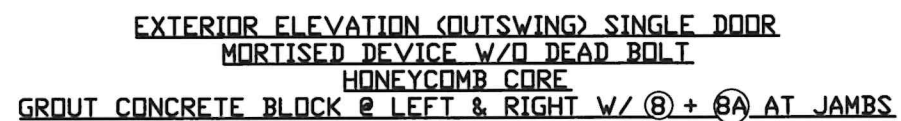
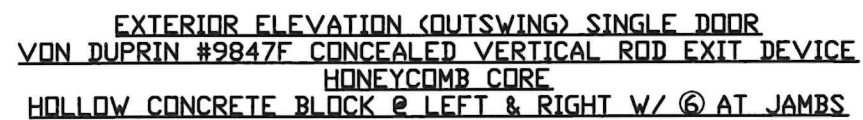
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2	-	-	4	-	-

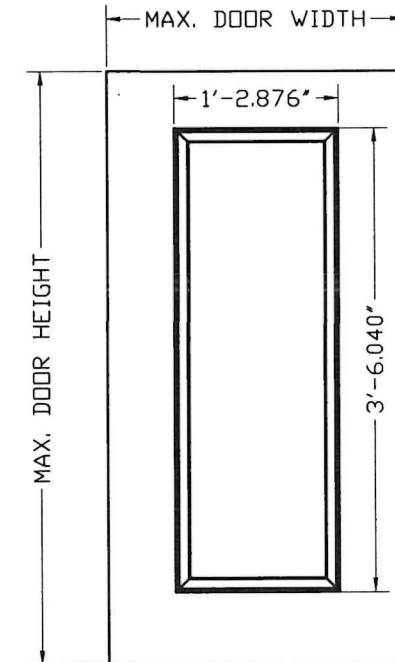
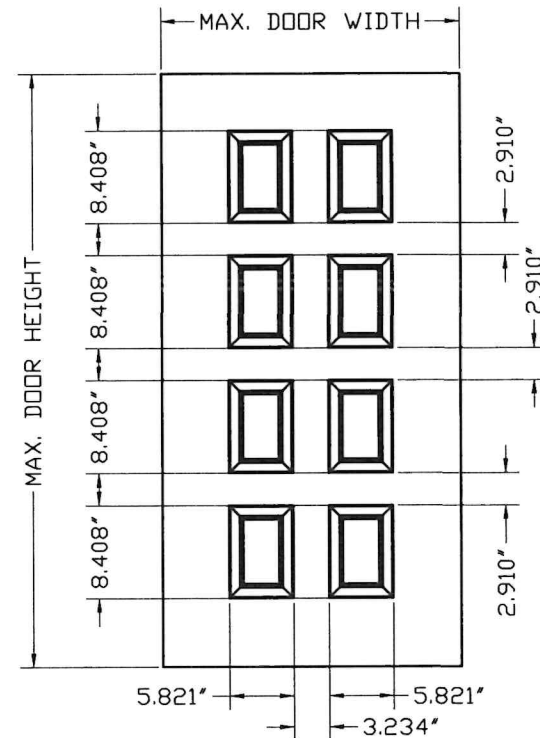
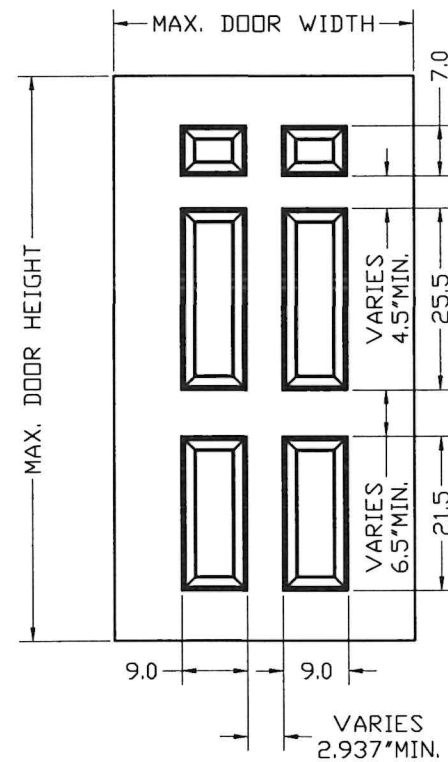
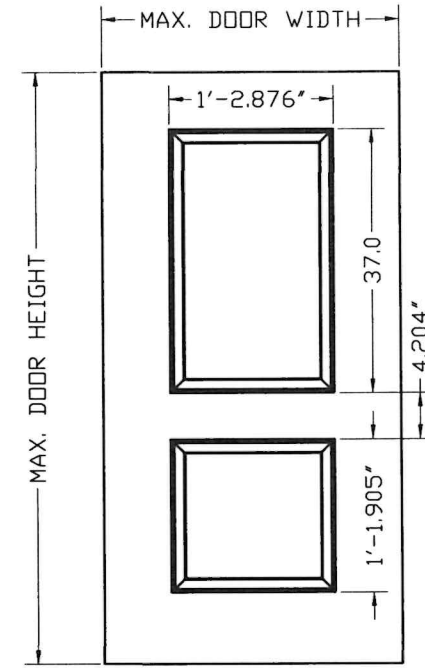
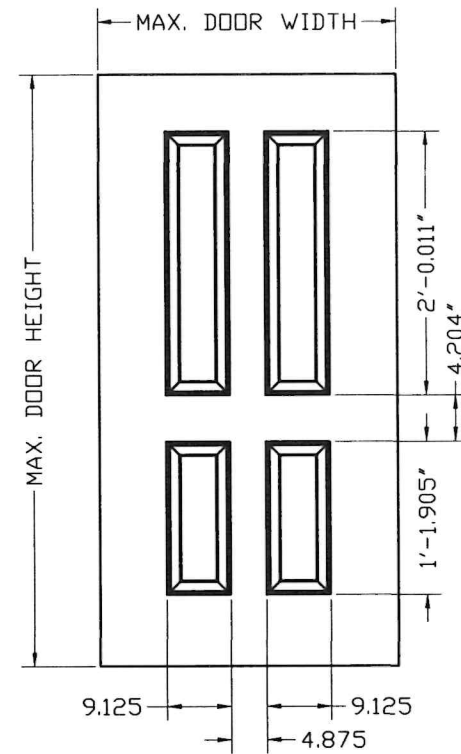
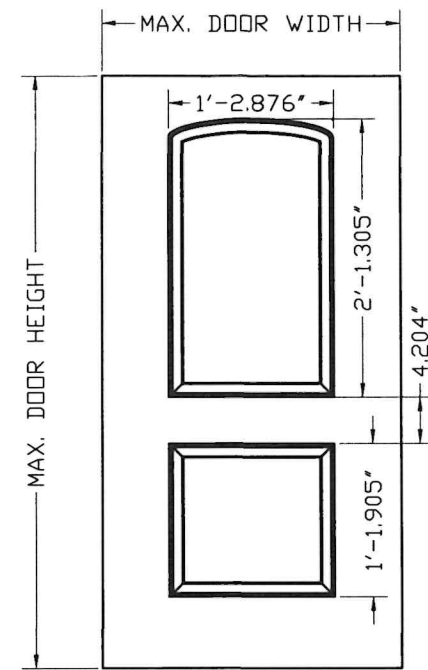
SHEET 2 OF 14



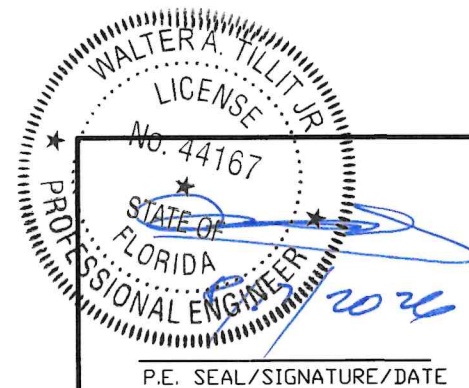
WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER

P.E. SEAL/SIGNATURE/DATE

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	DRAWING No. SHEET 2A OF 14
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2	-	-	4	-	-	



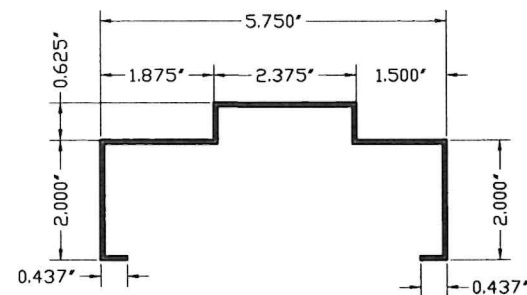
OPTIONAL EMBOSSED DOOR ELEVATIONS



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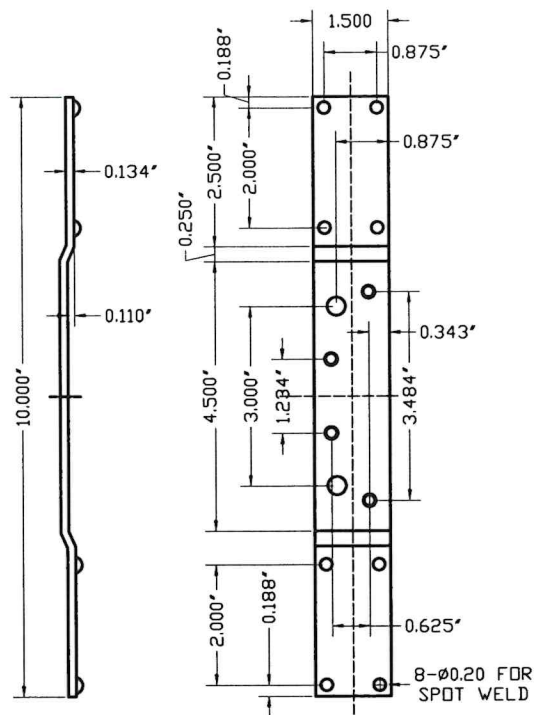
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TILTECO inc.
 TILLIT TESTING & ENGINEERING COMPANY
 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166
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OUTSWING SERIES LS 18GA SKIN FLUSH COMMERCIAL DOUBLE & SINGLE STEEL DOOR W/ SERIES "AS" 16GA FRAME						W.H. DRAWN BY:
DAYBAR INDUSTRIES LTD. 50 WEST DRIVE, BRAMPTON, ON CANADA, L6T 2J4 TEL: 905 625-8000 FAX: 905 625-4204						08/07/2026 DATE:
						26-249 DRAWING No.
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 2B OF 14
1	OLD 23-175	08/07/26	3	-	-	
2	-	-	4	-	-	



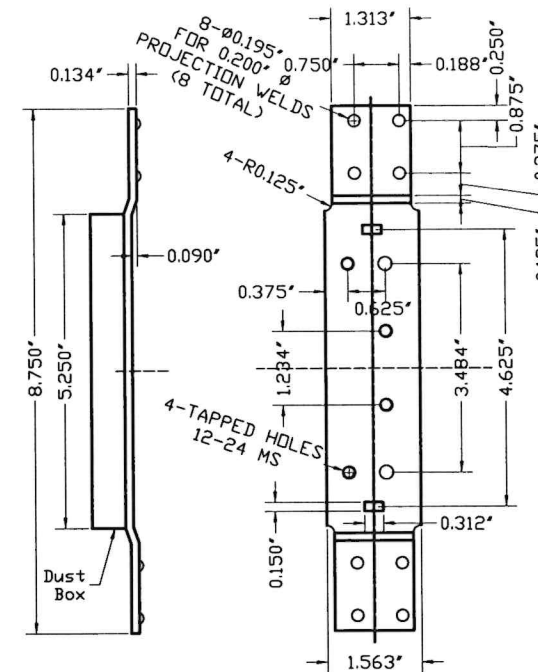
① AS 5 3/4" TYPICAL SECTION THROUGH

MATERIAL:
GAUGE 16 (0.051") MINIMUM
GALVANNEAL



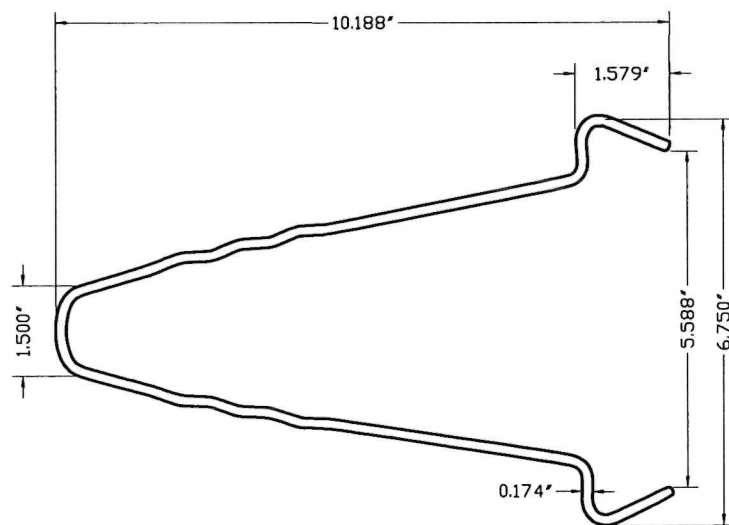
③ DOOR HINGE REINFORCING

MATERIAL:
GAUGE 10 (0.134") MINIMUM
GALVANNEAL



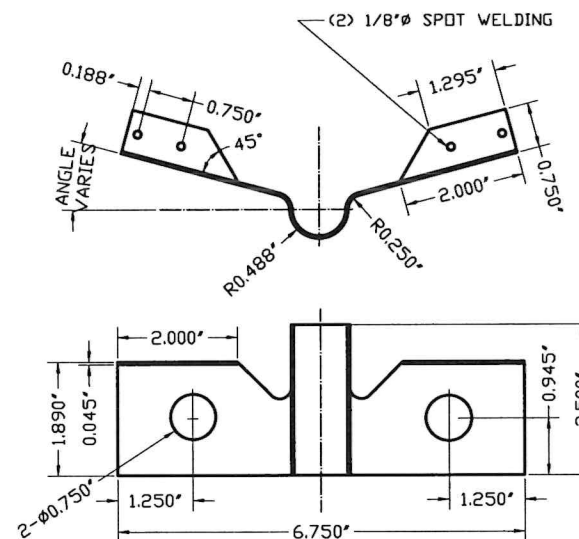
④ 4 1/2" FRAME HINGE REINFORCING

MATERIAL:
GAUGE 10 (0.134") MINIMUM
GALVANNEAL



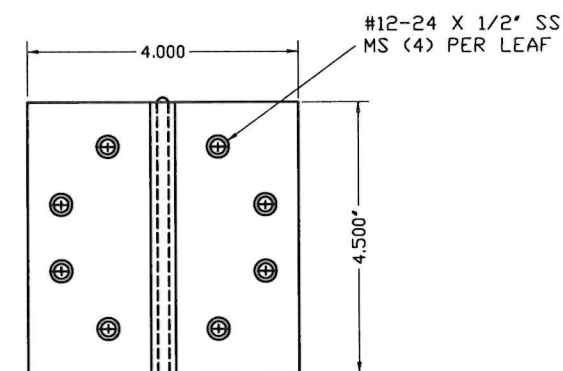
⑥ WIRE ANCHOR

STEEL WIRE ANCHORS
(0.134" DIA, 10 GAGE, 18 5/8"
EMBEDMENT LENGTH)
IN HORIZ.



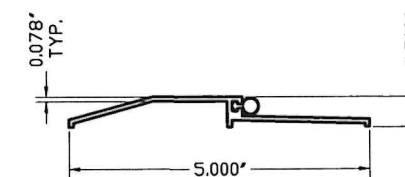
⑧A EMA BUTTERFLY ANCHOR (PART #PT1-008)

MATERIAL: 18 GA (0.042") SATIN COAT



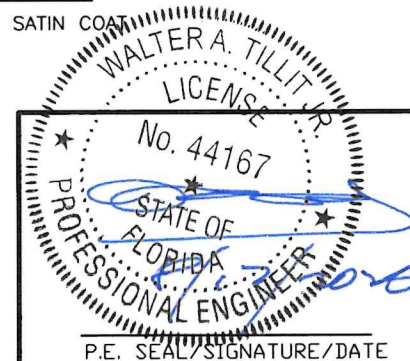
⑩ HINGES-HAGER BB1279

t=0.134" THICK



⑬ EXTRUDED ALUMINUM THRESHOLD NGP #950NA W/ NEOPRENE BULB

COMPONENTS



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WALTER A. TILLIT Jr. P.E.
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DAYBAR INDUSTRIES LTD.

50 WEST DRIVE, BRAMPTON,
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FAX: 905 625-4204

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DRAWN BY:

08/07/2026
DATE:

26-249

DRAWING No.

SHEET 3 OF 14

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2	-	-	4	-	-



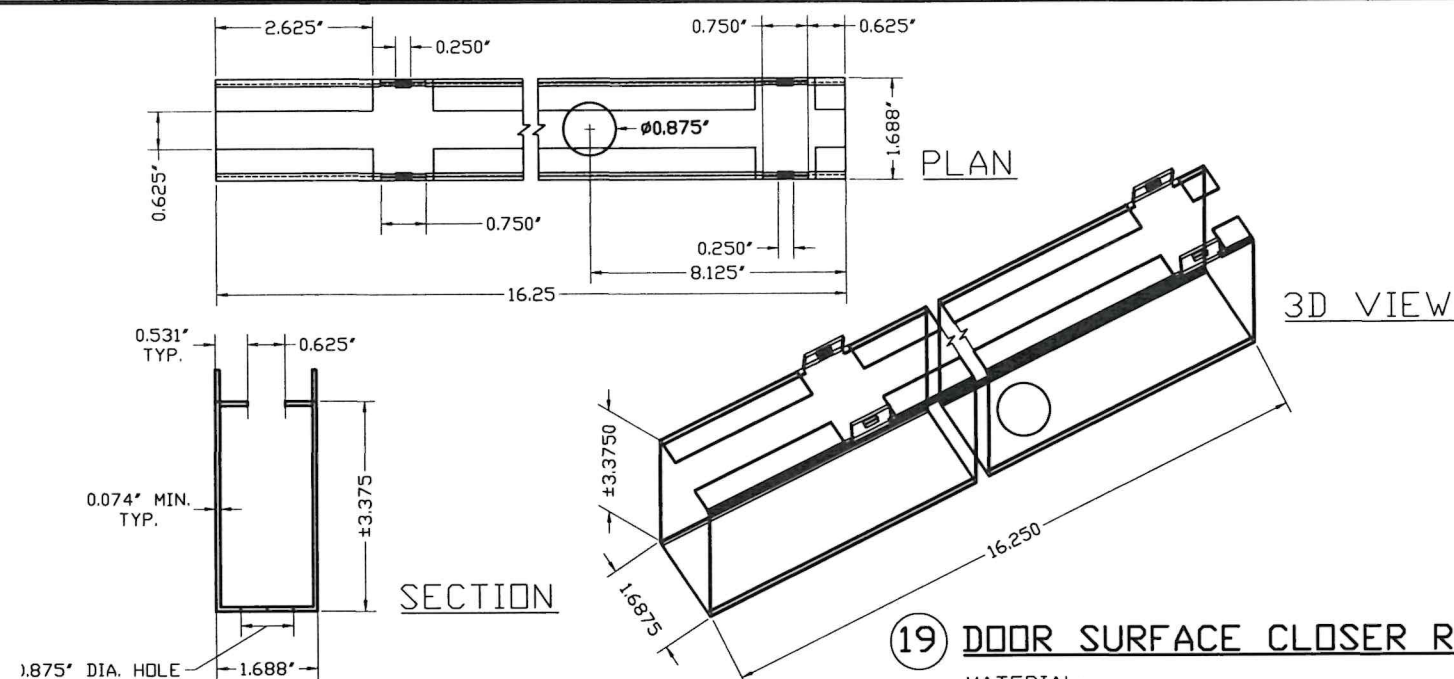
PLAN

20 RP REINFORCING
GAGE 14 (0.072") MINIMUM

ELEVATION

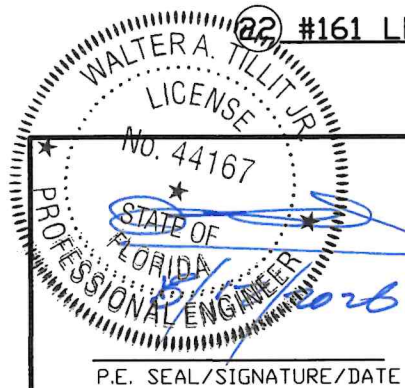
②0 RP REINFORCING

COMPONENTS (CONTINUED)



①9 DOOR SURFACE CLOSER REINFORCING

"22 #161 LOCK REINFORCINGS



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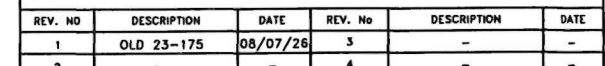
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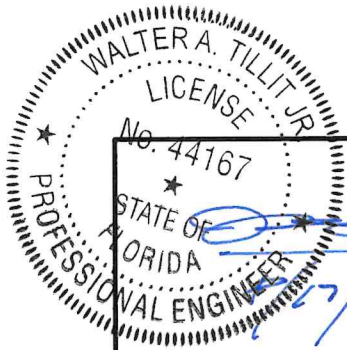
DRAWING No.

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	DRAWING No. SHEET 4 OF 1
1	OLD 23-175	08/07/26	3	-	-	
2	-	-	4	-	-	



BILL OF MATERIALS OUTSWING DOOR:

ITEM	DESCRIPTION	BASIC DIMENSIONS, MATERIAL OR ADDITIONAL DETAILS
1	16 GAUGE WELDED FRAME	AS 5 3/4" JAMB DEPTH X 2" FACE X .051" MIN. GALVANNEAL (Fu=53Ksi, Fy=42Ksi)
2	18 GAUGE FLUSH DOOR COMMERCIAL STEEL	1 3/4" THICK X (.041 MIN) GALVANNEAL (Fu=52Ksi, Fy=42Ksi); C/W PAPER HONEY COMB, SEE SHEET 7.
3	HINGE REINFORCINGS (DOOR)	1 1/2" X 10" X 10 GAUGE GALVANNEAL (.134 MIN)
4	HINGE REINFORCINGS (FRAME)	1 1/2" X 8 3/4" X 10 GAUGE GALVANNEAL (.134 MIN)
6	WIRE MASONRY FRAME ANCHOR	9 1/2" LONG X 10 GAUGE (.134 MIN) Fu=95.9 Ksi Fy=40.2 Ksi
8	EMA ANCHOR BOLTS	3/8" X 5" SS UCAN-SLEEVE ANCHOR, 2 1/4" EMBEDMENT & 3" MIN. E.D.
8A	EMA BUTTERFLY ANCHOR (PART #PT1-008)	18 GAUGE (.042") STEEL SATIN COAT
10	HINGES-HAGER BB1191	4.5" X 4" STANDARD WEIGHT (.134 THICK)
11	VON DUPRIM #9847F CVR EXIT DEVICE	FASTENED W/ (4) 10-24 x 1" PH MS W/ SEX BOLT & (2) 10-24x3/4" PH MS W/ SEX BOLT
12	MORTISE DEVICE: SCHLAGE L9000 SERIES W/O DEADBOLT	FASTENED W/ (2) 8-32 x 1 1/4" FH MS, FLUSH MOUNT METALLIC STRIKE PLATE FASTENED W/ (2) 12 x 3/4" FH SMS
13	CYLINDRICAL LOCK: SCHLAGE D SERIES	FASTENED W/ (2) 10-32 x 2 3/8" PH MS, FLUSH MOUNT METALLIC STRIKE PLATE FASTENED W/ (2) 12 x 3/4" FH SMS
15	WEATHER STRIP: NATIONAL GUARD PRODUCTS #120NA	SECURED WITH DOUBLE ROW OF #6 X 1/2" SMS SCREWS @ 1" FROM EA. END & BALANCE @ 4" O.C.
16	THRESHOLD: NATIONAL GUARD PRODUCTS #950NA	EXTRUDED ALUMINUM 6063-T6, 0.078" THK. W/ NEOPRENE BULB
17	CAULKING: GE SILICONE II	N/A
18	DOOR END CHANNEL REINFORCEMENT	16 GAGE GALVANNEAL STEEL
19	DOOR SURFACE CLOSER REINFORCEMENT	14 GAGE (.072" MIN.) x 3 1/2" x 1.6875 x 16.250" LONG. GALVANNEAL.
20	RP REINFORCING	14 GAGE (.072" MIN.) GALVANNEAL
22	#161 LOCK EDGE REINFORCING	16 GAGE (.051" MIN.)
25	THRESHOLD ANCHOR	1/4"Ø ULTRACON+ OR ULTRACON SS4 BY DEWALT, 1 3/4" MIN. EMBEDMENT & 3" MIN. E.D @ f'c=3ksi CONCRETE SILL
26	MORTISE LOCK REINFORCEMENT COATED STEEL	ANSI #A115.1 #86, 0.072"MIN.
27	SPLIT ASTRAGAL W/ NEOPRENE BULB	ZERO #328
28	Z ASTRAGAL W/ NGP NEOPRENE GASKET	12 GAGE (.094" MIN.), 2 PCS.
29	CVR MOUNTING TAB	14 GAGE (.072" MIN.), GALVANNEAL
30	FLUSHBOLT ROCKWOOD 556 WS	
31	FLUSHBOLT TAB REINFORCEMENT	12 GAGE (.094"MIN.), GALVANNEAL
32	GUIDE FOR (33)	GALVANNEAL
33	REVERSIBLE FLUSHBOLT REINFORCING GUIDE PLATE	16 GAGE (.051" MIN.)
34	FLUSHBOLT STRIKE PLATE	12 GAGE (.094" MIN.)
35	FLAT FLUSHBOLT REINFORCING FOR STRIKE (34)	12 GAGE (.094" MIN.).



P.E. SEAL/SIGNATURE/DATE

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			26-249		
			DRAWING No.		
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1	OLD 23-175	08/07/26	3	-	-
2	-	-	4	-	-
			SHEET 6 OF 14		



DOOR SECTION THROUGH EDGE SEAM,
DETAIL X

DOOR SECTION THROUGH EDGE SEAM,
DETAIL X '

VERTICAL SECTION AT
DOOR PANEL

DOOR PANEL CONSTRUCTION

FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

OUTSWING SERIES LS 18GA SKIN FLUSH
COMMERCIAL DOUBLE & SINGLE STEEL DOOR W/
SERIES "AS" 16GA FRAME

W.H.
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DAYBAR INDUSTRIES LTD.

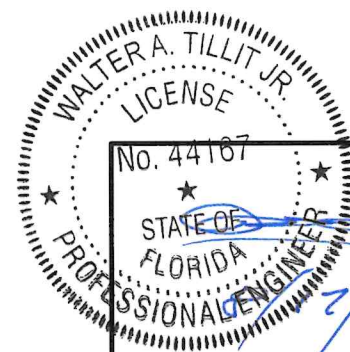
DATE: 08/07/2026

50 WEST DRIVE, BRAMPTON,
ON CANADA, L6T 2J4
TEL: 905 625-8000
FAX: 905 625-4204

26-249

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REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2	-	-	4	-	-

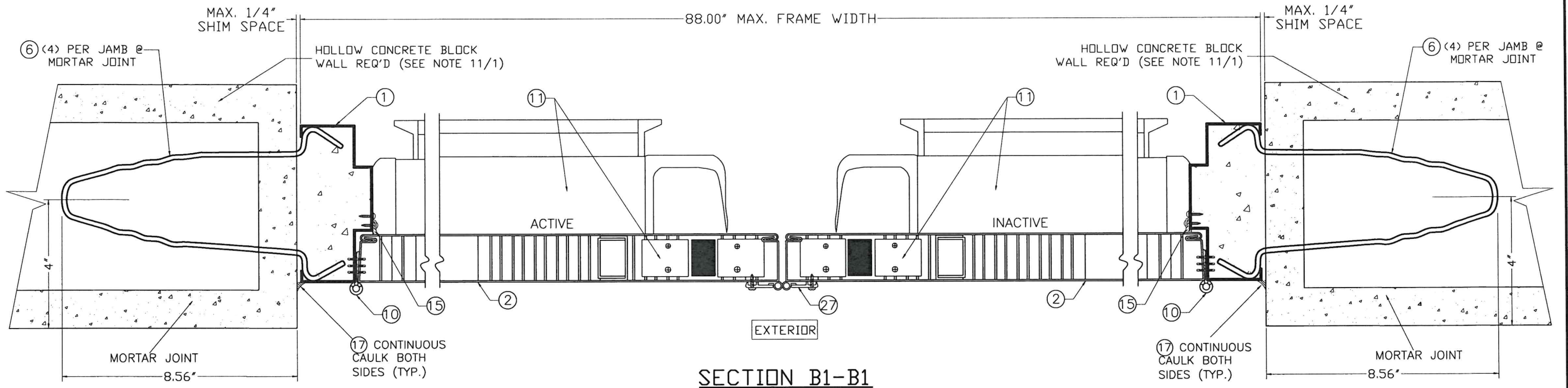


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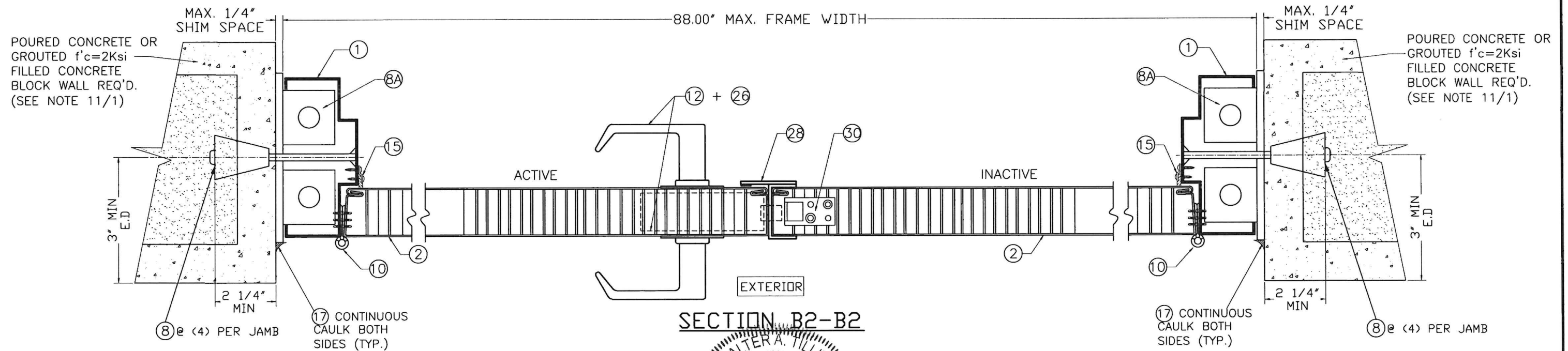


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CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

P.E. SEAL/SIGNATURE/DATE



SECTION B1-B1



SECTION B2-B2

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER
P.E. SEAL/SIGNATURE/DATE

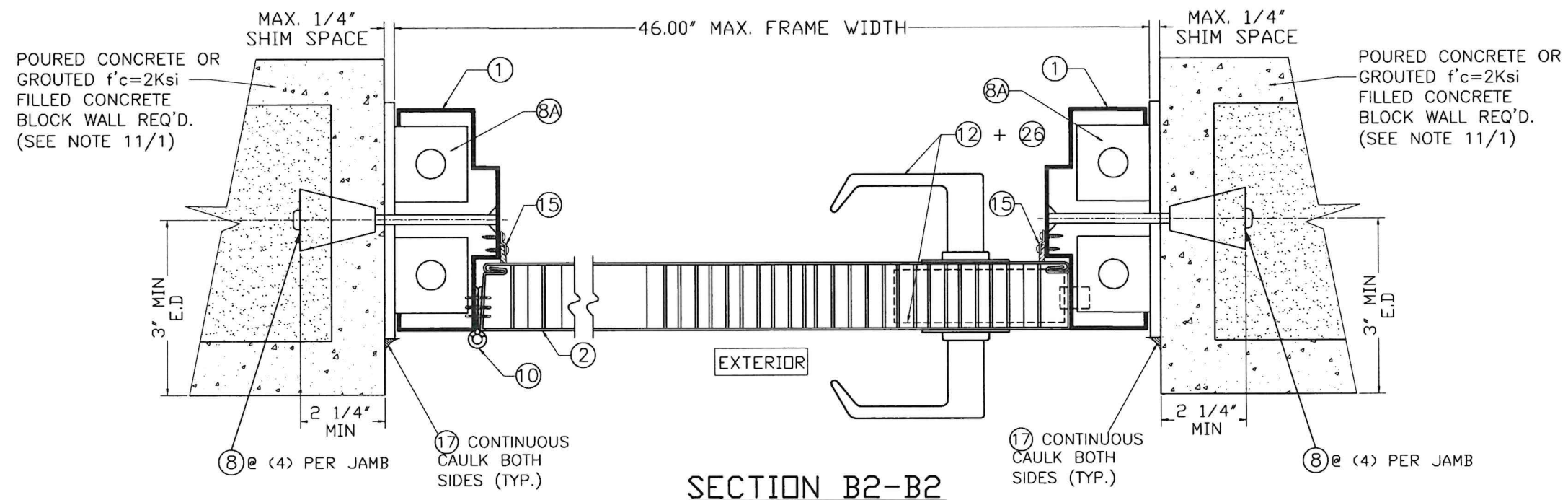
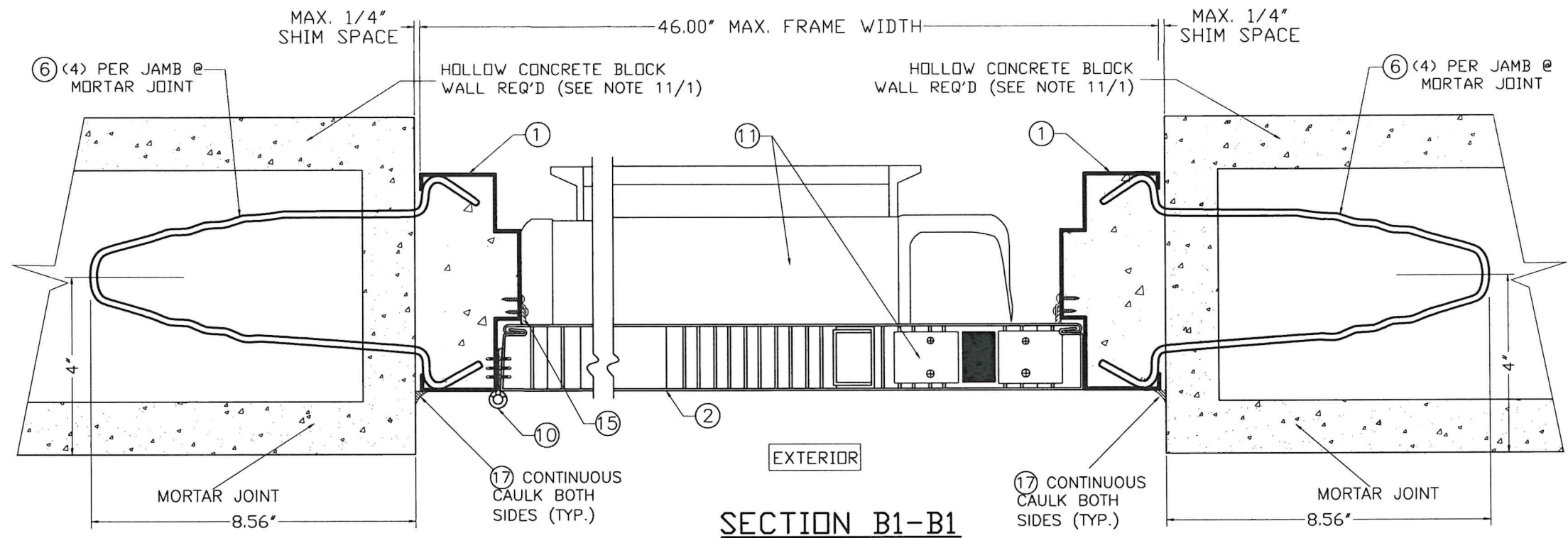
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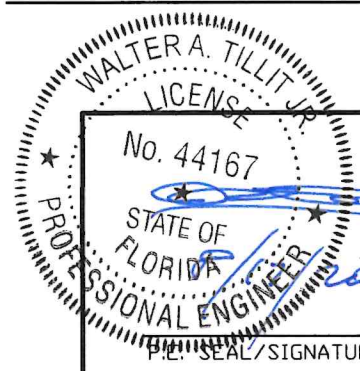
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COMMERCIAL DOUBLE & SINGLE STEEL DOOR W/
SERIES "AS" 16GA FRAME
DAYBAR INDUSTRIES LTD.
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1	OLD 23-175	08/07/26	3	-	-
2	-	-	4	-	-

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SHEET 8 OF 14



SECTION B2-B2



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SERIES "AS" 16GA FRAME**

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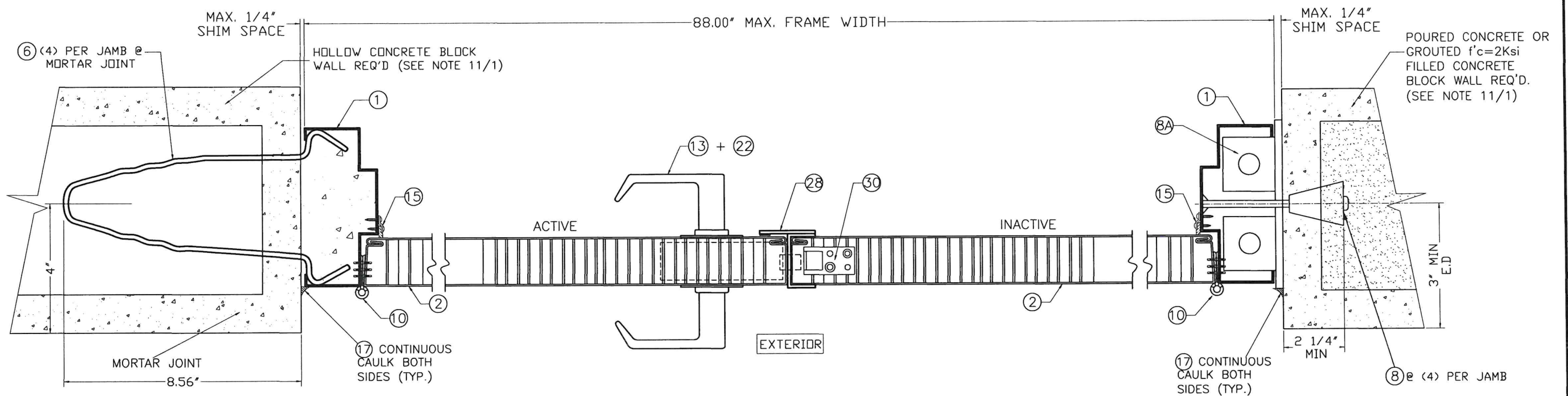
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DATE:

26-249

DRAWING No.

SHEET 8A OF 14

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2	-	-	4	-	-



SECTION B3-B3

WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER
P.E. SEAL/SIGNATURE/DATE

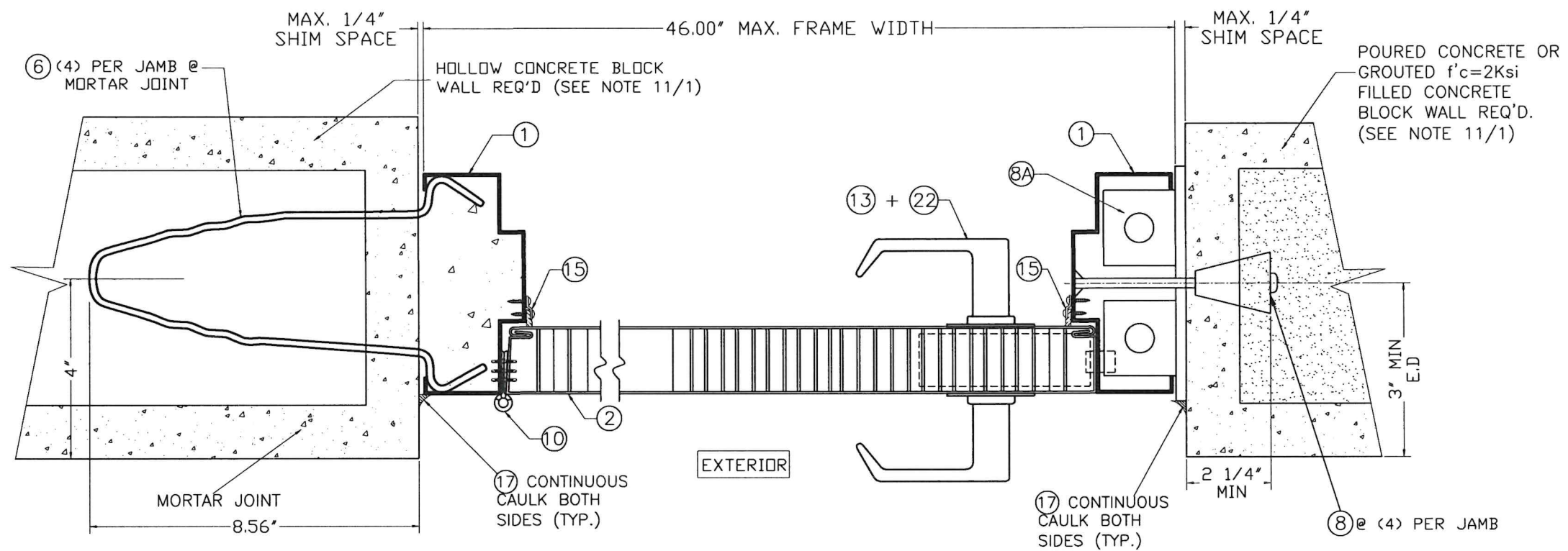
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DATE:
26-249
DRAWING No.
SHEET 9 OF 14



SECTION B3-B3

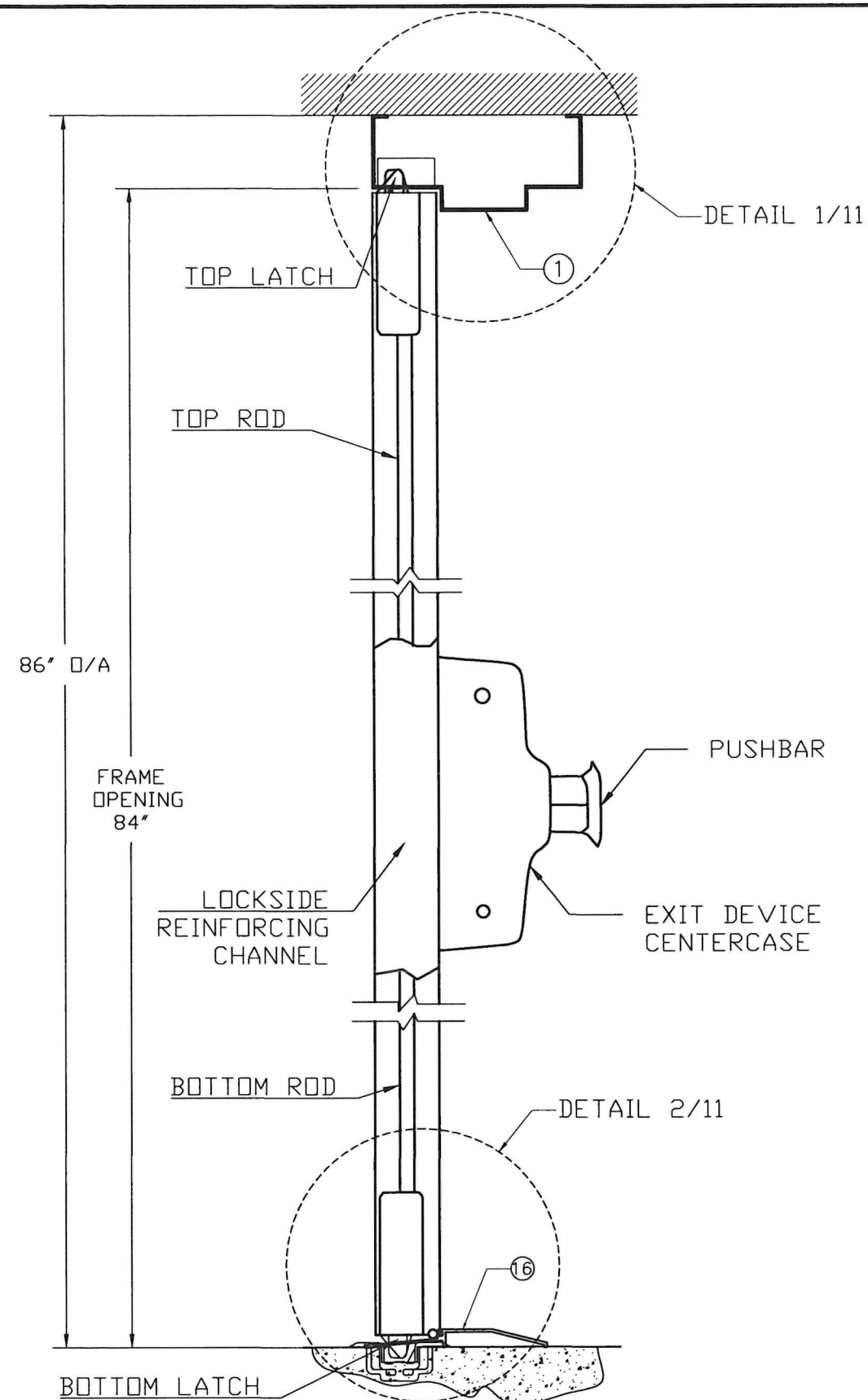


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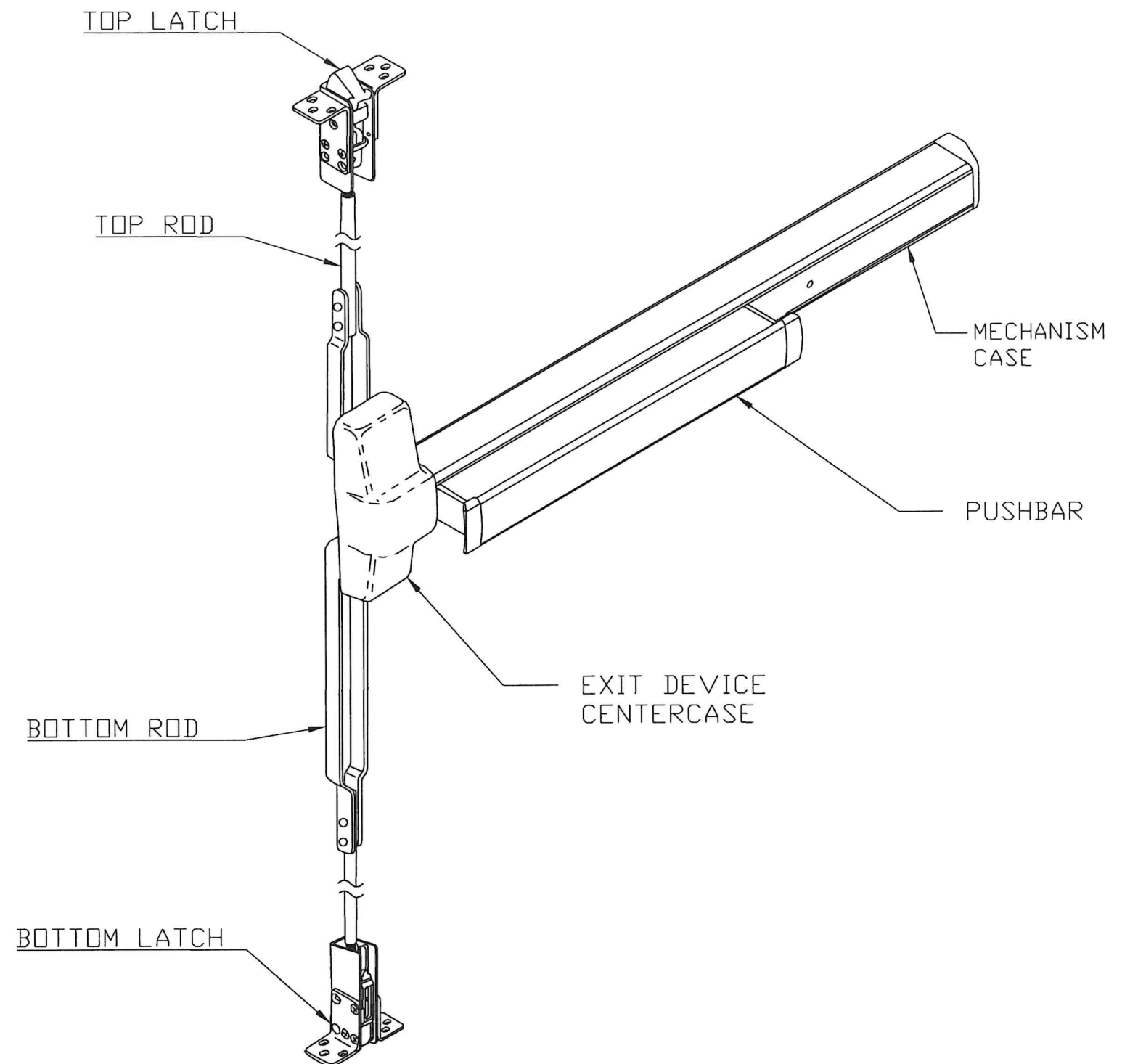
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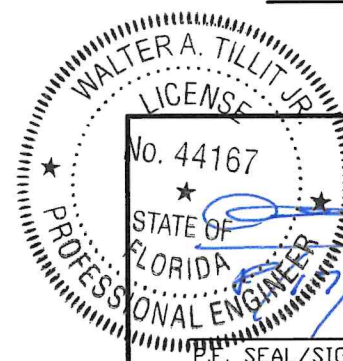
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08/07/2026
DATE:
26-249
DRAWING No.
SHEET 9A OF 14



SECTION A2-A2



VON DUPRIN #9847F CVR EXIT DEVICE (1) ISOMETRIC



FLORIDA BUILDING CODE (HIGH & NON HIGH VELOCITY HURRICANE ZONE)

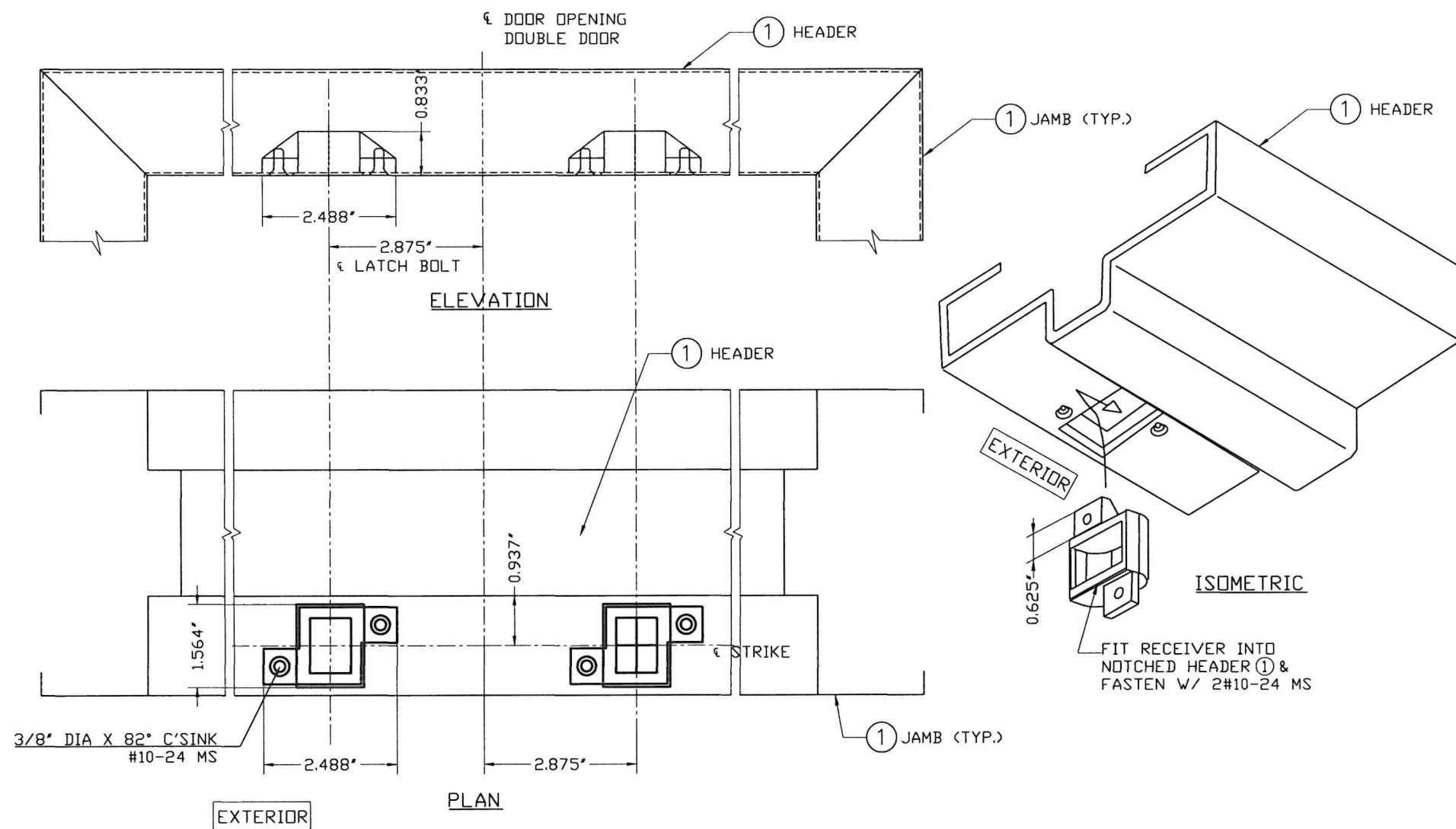
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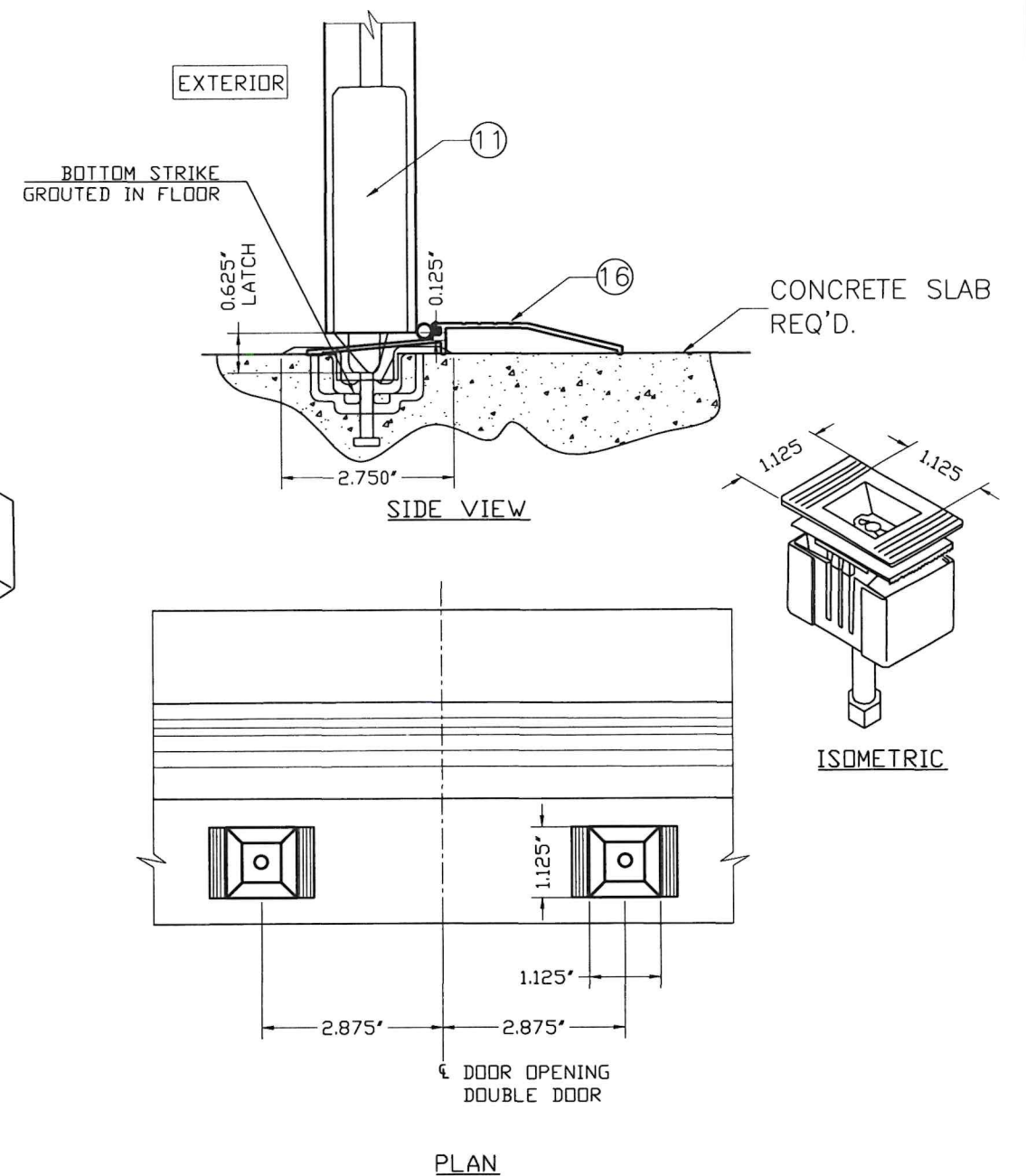
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26-249
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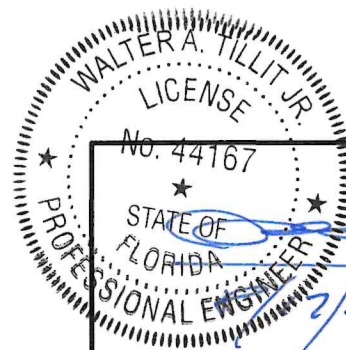
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2	-	-	4	-	-



DETAIL 1:
VD#338 CVR STRIKE IN FRAME HEAD



DETAIL 2:
VD #385A BOTTOM STRIKE IN THRESHOLD/FLOOR



P.E. SEAL/SIGNATURE/DATE

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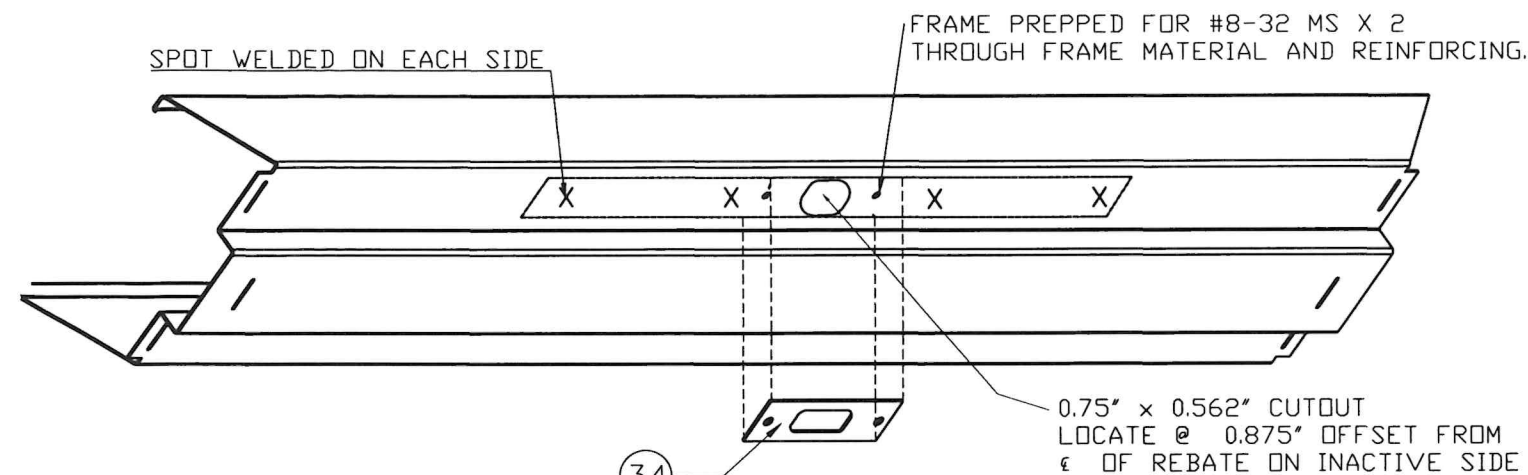
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DATE:

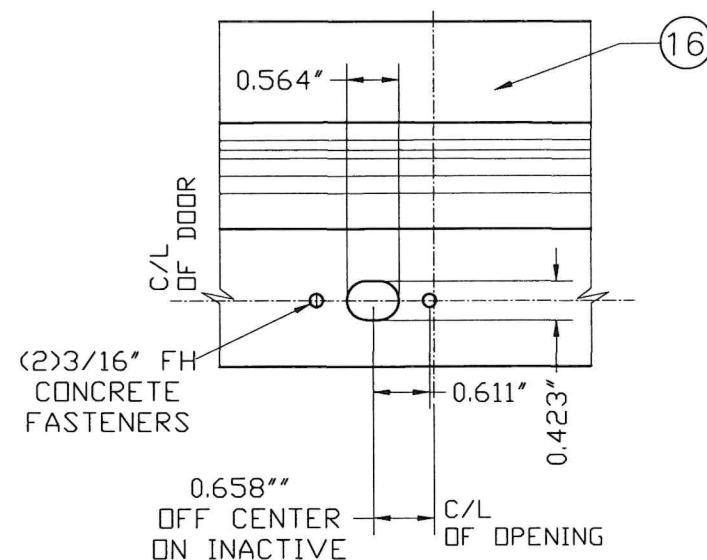
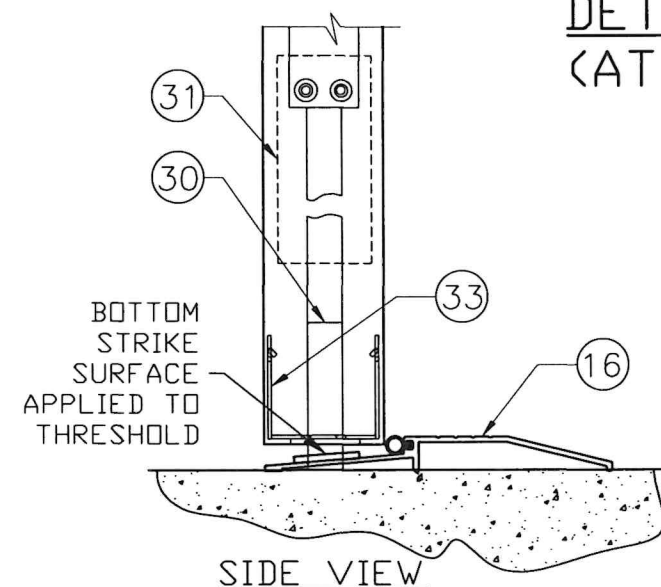
26-249
DRAWING No.

SHEET 11 OF 14

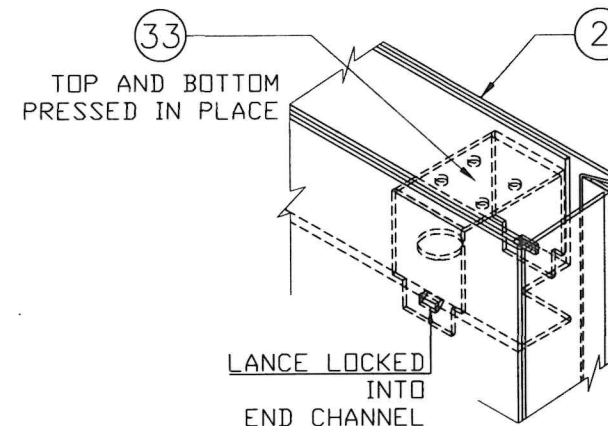
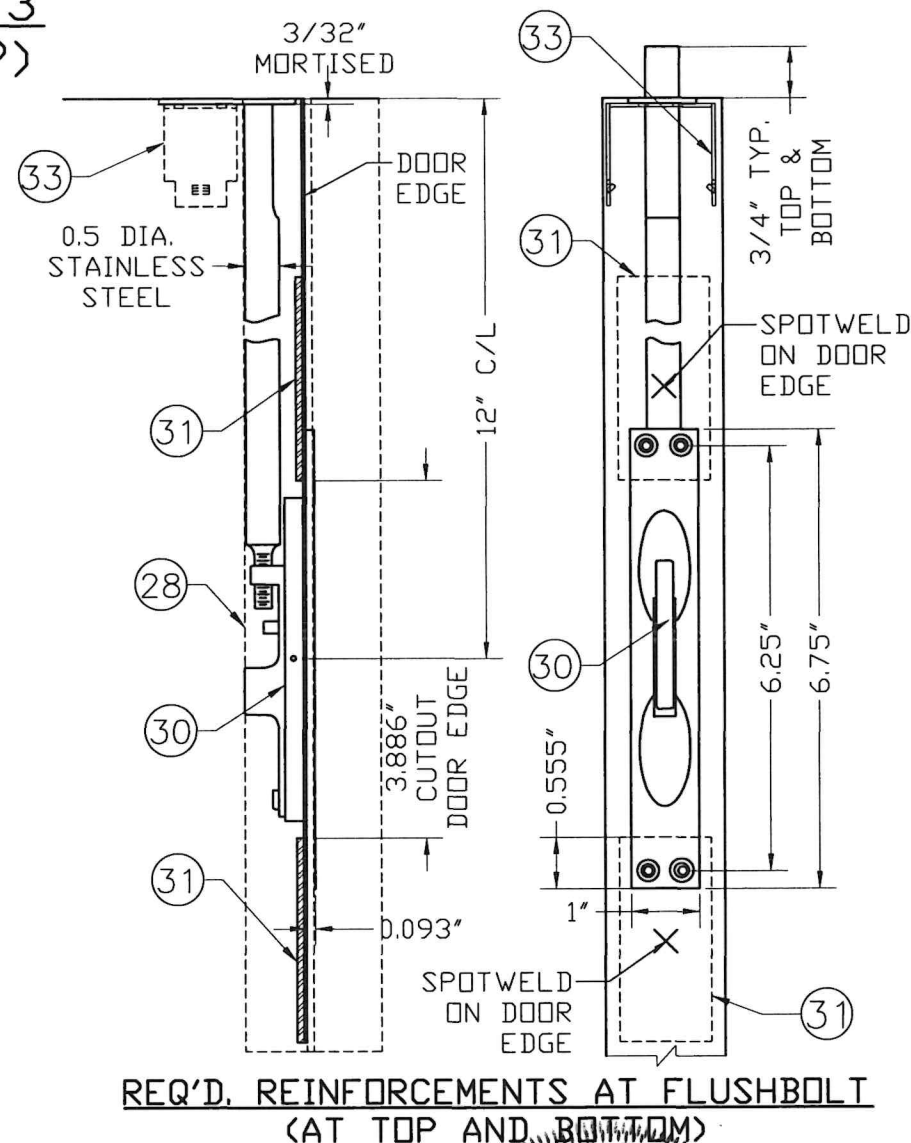
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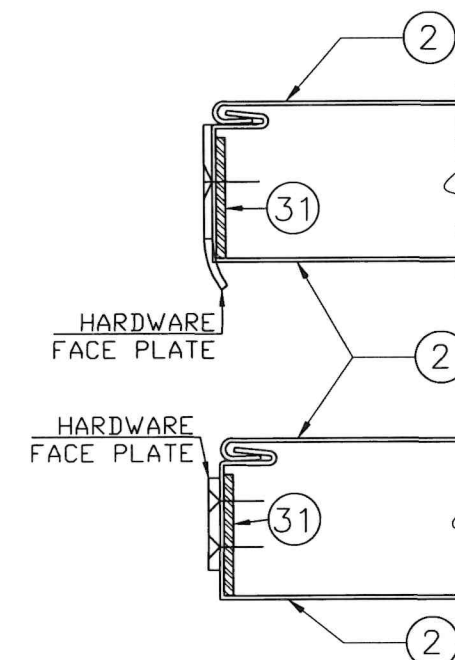
**DETAIL 3
(AT TOP)**



**DETAIL 4
(AT BOTTOM)**

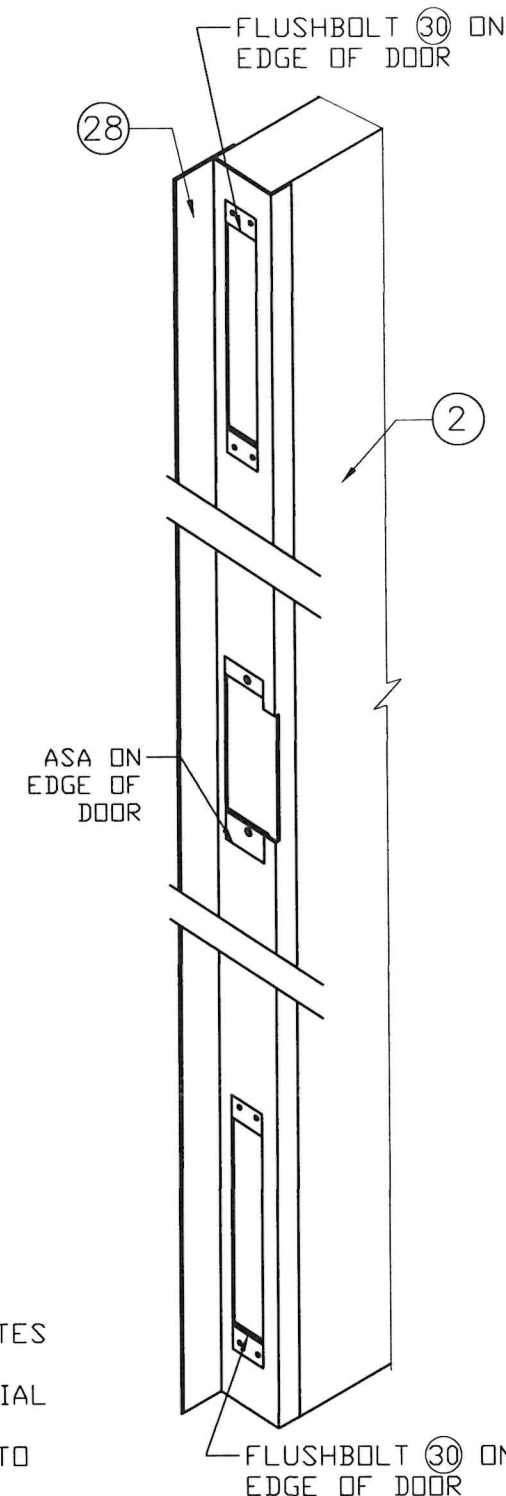


**ISOMETRIC
(AT TOP AS SHOWN
& AT BOTTOM)**



ASA AND FLUSHBOLT FACE PLATES ARE SURFACE MOUNTED AND SCREWED THROUGH DOOR MATERIAL AND REINFORCEMENTS. ASTRALGAL ONLY HAS CUTOUTS TO CLEAR HARDWARE FACE PLATES

PLAN



ISOMETRIC

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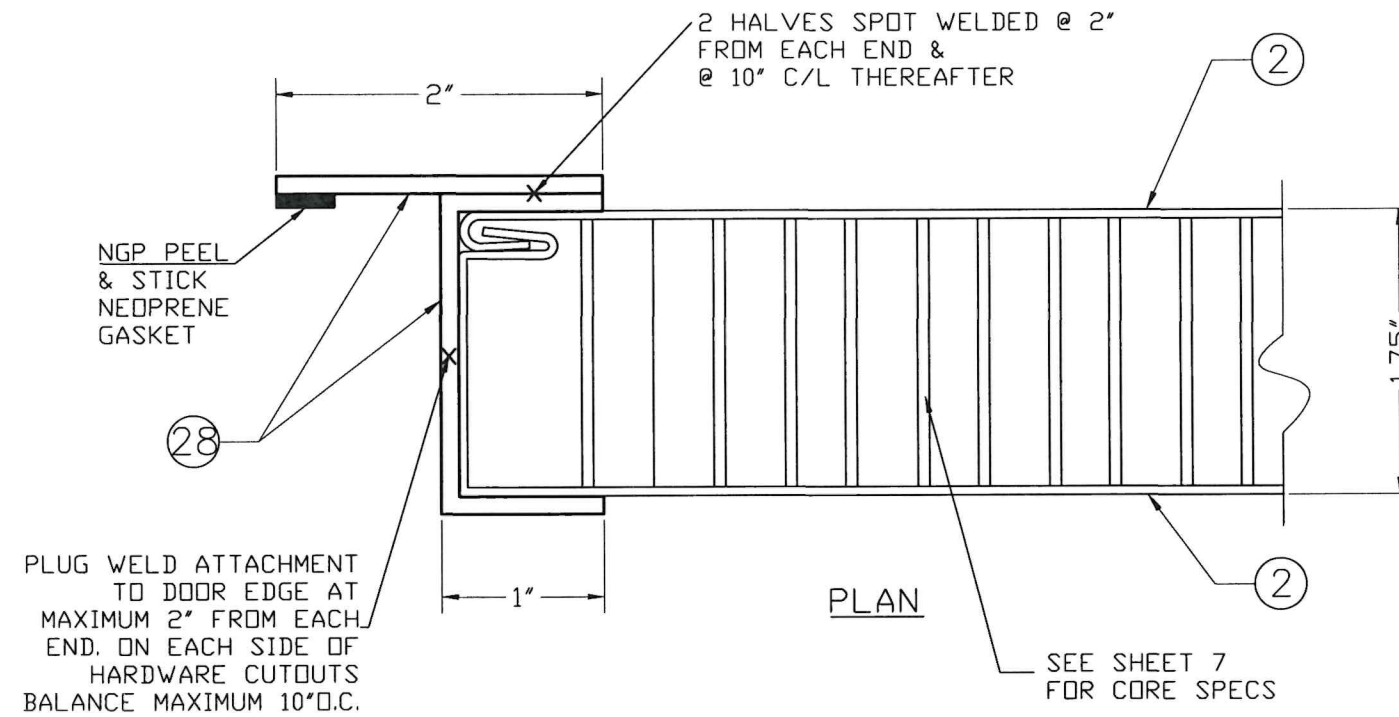
WALTER A. TILLIT JR.
LICENSE
No. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER
2016
REAL / SIGNATURE / DATE

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CA-0006719
WALTER A. TILLIT Jr. P.E.
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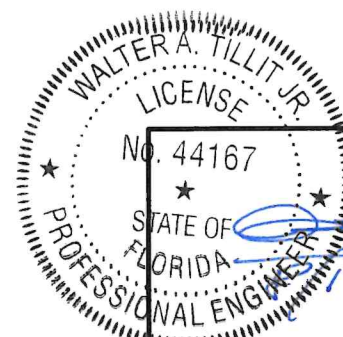
OUTSWING SERIES LS 18GA SKIN FLUSH COMMERCIAL DOUBLE & SINGLE STEEL DOOR W/ SERIES "AS" 16GA FRAME						W.H. DRAWN BY:
DAYBAR INDUSTRIES LTD.						08/07/2026 DATE:
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REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	SHEET 12 OF 14
1	OLD 23-175	08/07/26	3	-	-	
2	-	-	4	-	-	

PLUG WELD ATTACHMENT
TO DOOR EDGE AT
MAXIMUM 2" FROM EACH
END, ON EACH SIDE OF
HARDWARE CUTOUTS
BALANCE MAXIMUM 10"D.C.

SIDE VIEW



Z ASTRAGAL 28 DETAIL



P.E. SEAL/SIGNATURE/DATE

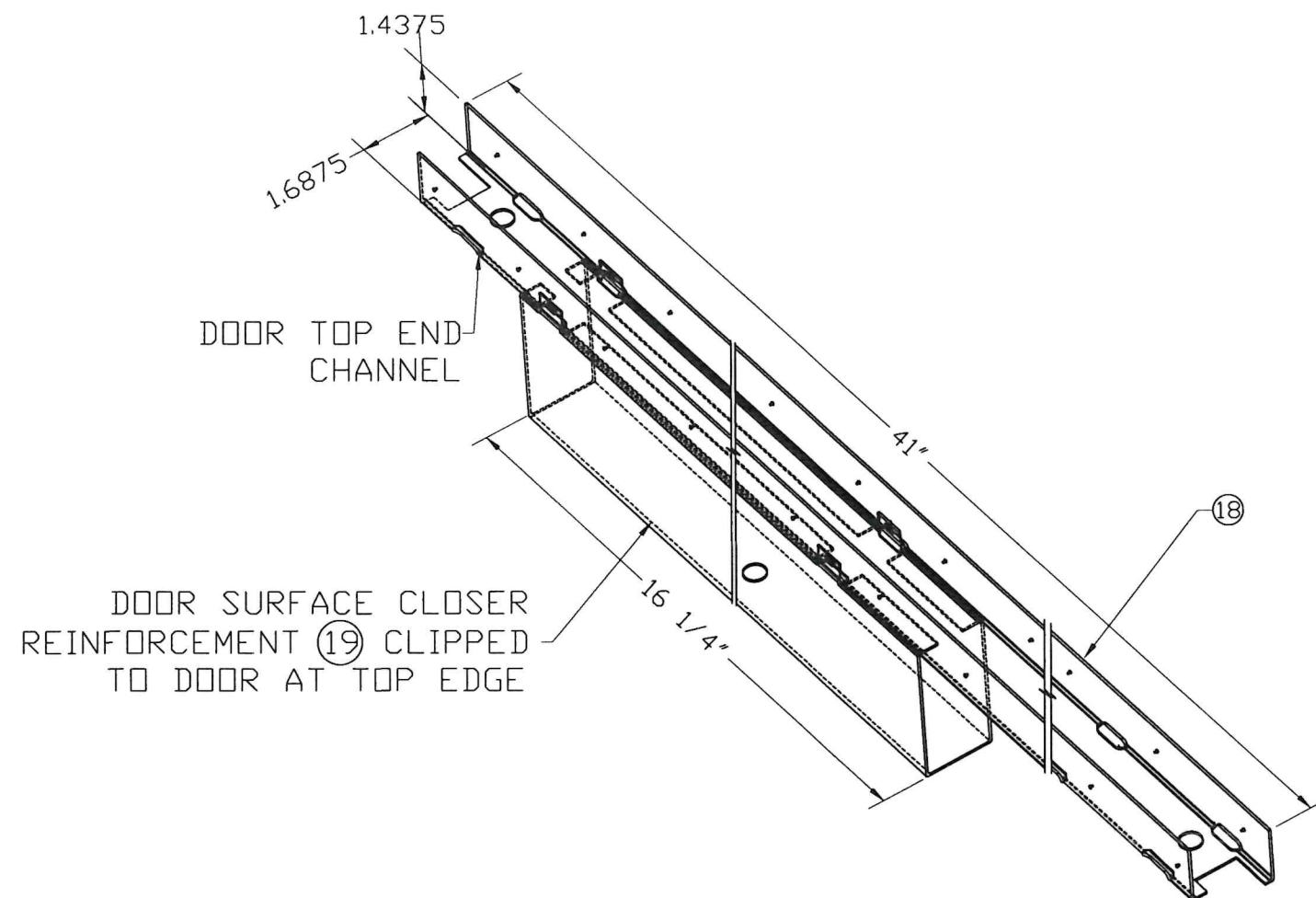
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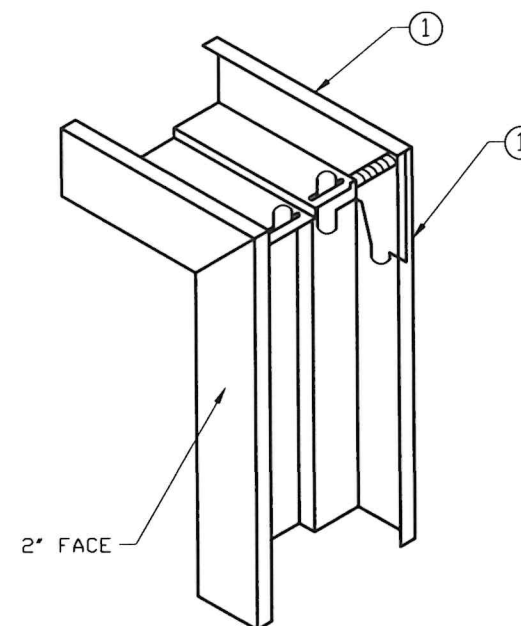
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						26-249 DRAWING No.
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1	OLD 23-175	08/07/26	3	-	-	
2	-	-	4	-	-	



DOOR SURFACE CLOSER REINFORCEMENT (19)
AND END CHANNEL (18) ASSEMBLY DETAIL
DETAIL Z



1. DIEMITERED CORNER CONT. WELDED INSIDE FACES & AT RETURNS
2. CAULK COMPLETE INSIDE CORNER WITH GE SILICONE II (17)

DETAIL Y
CORNER DETAIL Y



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